

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57442

April 7, 2010 8:57:29 AM



Page 2

Item ID: DSK081

Accept



Setup Start



Revision ID:

Item Name: D2940-1 TURNING DETAIL

Start Date: 07/04/2010 Start Qty: 10.00



Required Date: 21/04/2010 Req'd Qty: 10.00



Reference:

Cust Item ID:

Customer:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	Barcode
	QC:	Date:	SPC (Y/N):	Date:	Stop	Barcode	

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

0.00

0.00

Memo
Identify and Stock in Kanban Location: DSK081

MW 064/12

10

5

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/13 JJ

08/04/13
(10)

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Picklist Print

April 7, 2010 8:57:34 AM

Page 1

Work Order ID: 57442

Parent Item: DSK081

Parent Item Name: D2940-1 TURNING DETAIL

Comments: IPP rev A. 08.03.13 new issue EC



Start Date: 07/04/2010

Start Qty: 10.00

Required Date: 21/04/2010

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D6104-007 Round Billet, 17-4		Manufactured	No				Each	20.0000	10.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT43	20	
53752	20	

10 mfr 10/04/12

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DART AEROSPACE LTD	Work Order:	57442
Description: Turning Detail for D2940-1	Part Number:	DSK081
Inspection Dwg: DSK081	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

First Article Prototype

Dim	Min	Max	Go/No Go Gauge	Record Actual Dimensions				
				1	2	3	4	5
Lathe Section								
A	3.211	3.216		3.212	3.214	3.213	3.213	3.213
B	4.946	4.966		4.958	4.957	4.957	4.957	4.957
C	0.718	0.738		.726	.726	.726	.726	.726
D	0.090	0.110		.102	.100	.100	.101	.101
E	3.564	3.584		3.576	3.576	3.576	3.576	3.576
F	0.022	0.042		.032	.032	.032	.032	.032
G	3.444	3.464		3.456	3.456	3.456	3.456	3.456
H	0.112	0.132		.122	.121	.122	.121	.121
I	2.170	2.190		2.179	2.179	2.180	2.179	2.179
J	4.451	4.471		4.465	4.463	4.464	4.463	4.463
K	0.413	0.433		.424	.423	.425	.426	.424
L	0.913	0.933		.922	.924	.923	.923	.925
M								
N								
O								
P								

Measured by: *-ml* Date: 10/04/11

Audited by: *MW* Date: 10/04/12

Prototype Approval: Date:

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM <i>[initials]</i>	<i>[Signature]</i>

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DART AEROSPACE LTD	Work Order:	57442
Description: Turning Detail for D2940-1	Part Number:	DSK081
Inspection Dwg: DSK081 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

First Article Prototype

Dim	Min	Max	Go/No Go Gauge	Record Actual Dimensions				
				16	27	28	29	310
Lathe Section								
A	3.211	3.216		3.213	3.213	3.213	3.214	3.214
B	4.946	4.966		4.956	4.957	4.957	4.958	4.957
C	0.718	0.738		724	726	724	725	726
D	0.090	0.110		.100	.100	.100	.100	.100
E	3.564	3.584		3.576	3.576	3.577	3.571	3.577
F	0.022	0.042		.032	.032	.032	.032	.032
G	3.444	3.464		3.456	3.456	3.457	3.456	3.457
H	0.112	0.132		.121	.121	.122	.121	.122
I	2.170	2.190		2.179	2.180	2.179	2.179	2.179
J	4.451	4.471		4.463	4.463	4.463	4.463	4.463
K	0.413	0.433		.425	.424	.423	.425	.420
L	0.913	0.933		.923	.922	.920	.920	.923
M								
N								
O								
P								

Measured by: *CMF* Date: 10/04/12

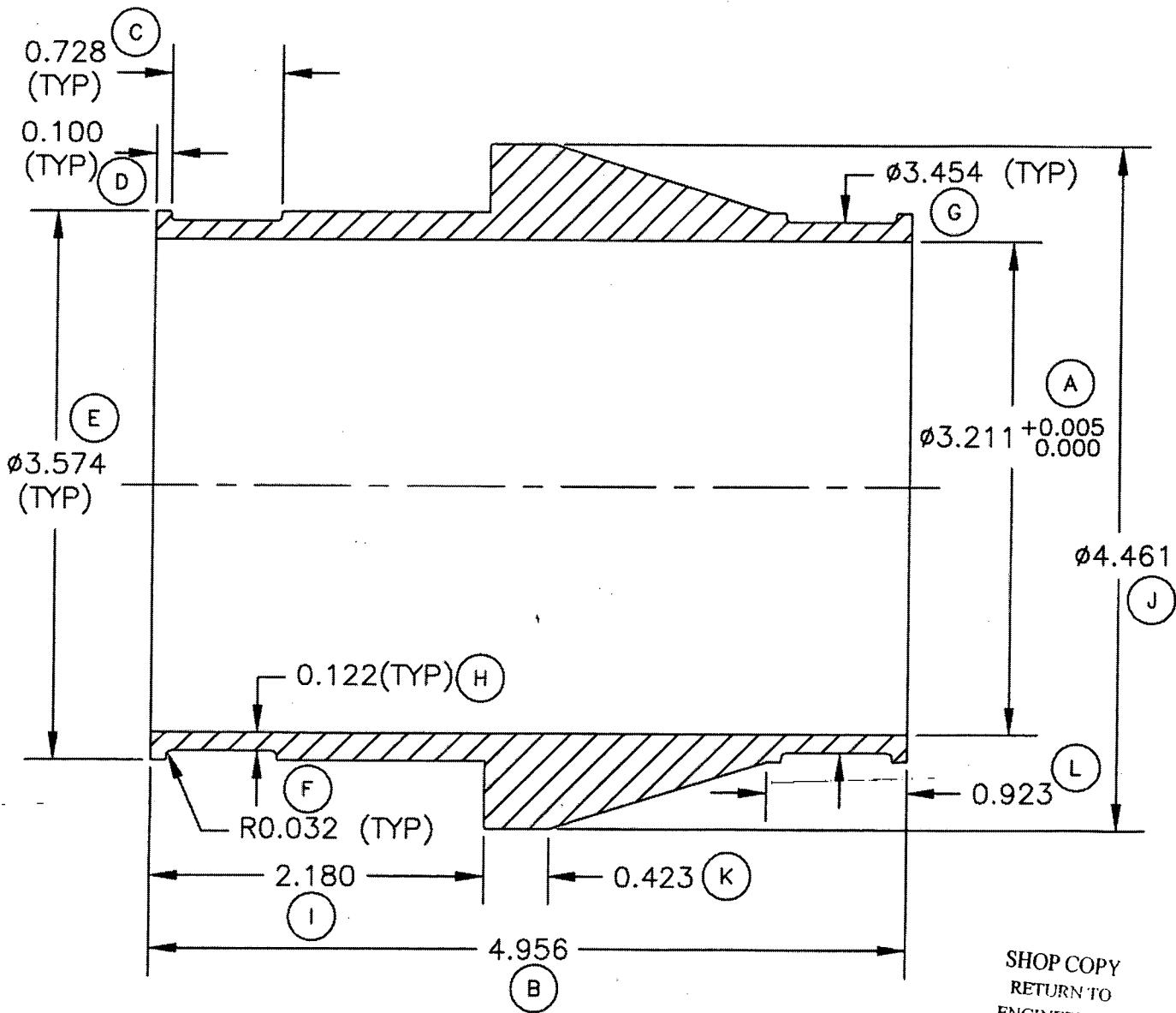
Audited by: *MW* Date: 10/04/12

Prototype Approval: _____ Date: _____

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM <i>✓</i>	<i>JLM</i>

DART

DESIGN <i>RF</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSK 081	REV. B SHEET 1 OF 1
DATE 03.06.24		TITLE TURNING DETAIL FOR D2940-1	SCALE 1:1
A	03.03.07	NEW ISSUE	
B	03.06.24	ADDED 4.956 DIMENSION	

RELEASED
03.07.01 *[Signature]*D2940-1 TURNING DETAIL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 570412
BA 10-4-07

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